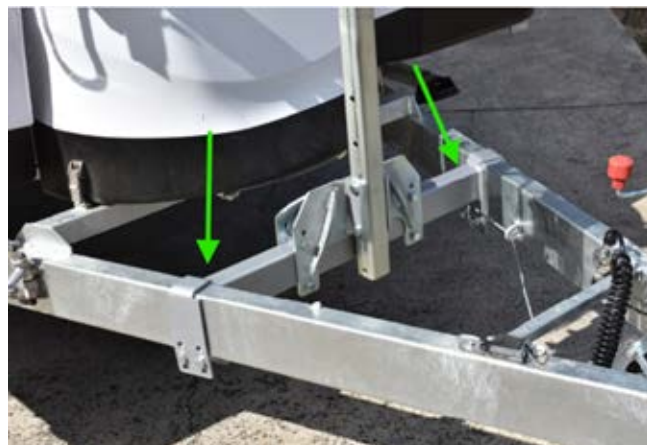


Overview:

If you did not order a UCM, Your Bolt-On Mount Kit will include a pair of "Saddles" (U-shaped brackets, pictured below). These can be used to create a new cross member, which can be bolted over the drawbar, as pictured.



This method lets you add a new cross member without welding directly to the drawbar and without modifying the chassis, preserving your chassis warranty. Use the Dealer Locator on the GripSport website to find your nearest dealer.

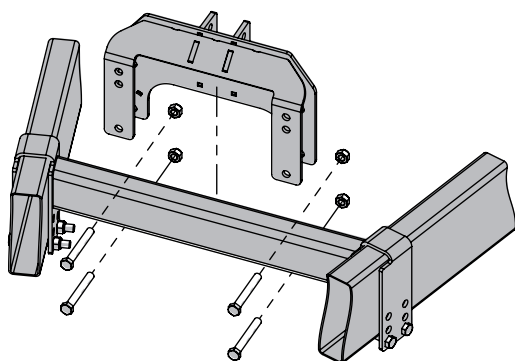
Welding Saddles

1. Obtain a piece of RHS steel to use as the cross member. Rectangular Hollow Section steel 50mm x 75mm x 3mm **OR** 50mm x 100mm x 3mm.
2. Position RHS steel as described earlier and mark out on drawbar.
3. Cut RHS steel to the appropriate angle and length to fit in between your drawbar/chassis rails. Check fitment before welding.
4. Weld the RHS steel onto the Saddles, with a full perimeter fillet weld.
5. After welding and checking fitment, you can powder coat, galvanize, zinc plate, or hand-paint the assembly to match your chassis colour.



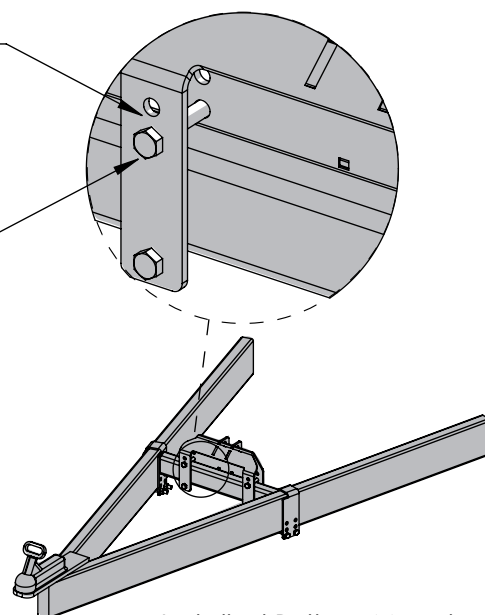
Fitting Instructions:

Fit Bolt-on Mount over Cross Member.
Fix with supplied M12 Bolts and Nuts.



100mm x 50mm
Cross Member
holes position

75mm x 50mm
Cross Member
holes position



IMPORTANT!!
Bolt-on Mount top bolts must sit snug on top of Cross Member!!

Use corresponding bolt hole positions as shown above.